

Date: Wednesday, 14/01/2009 7:50:45 AM
User: Melanie Fauteux

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: LANYARD ASSEMBLY		
Job Number	: 44742			Part Number	: D269024		
Estimate Number	: 12306			Drawing Number	: D2690 REV. B2		
P.O. Number	:			Project Number	: N/A		
This Issue	: 14/01/2009 S.O. No. :			Drawing Revision	:		
Prsht Rev.	: NC			Material	:		
First Issue	: / / Type : SMALL /MED FAB			Due Date	: 21/01/2009 Qty: 10 Um: Each		
Previous Run	: 44325						
Written By	:						
Checked & Approved By	: <i>JMF 09-01-14</i>						
Comment	: Est: C 01.08.24 Removed Manufacturer Release CertificationSM/EC						

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	CBL460	Loop Sleeve	
		Comment: Qty.: 2.0000 Each(s)/Unit Total : 20.0000 Each(s)	
		Loop Sleeve	
		Pick:	
	Qty Part Number	Description	Batch
	2 CBL-460	Loop Sleeve	<i>1109062</i>
2.0	CBL1240	Cable	
		Comment: Qty.: 2.0000 f(s)/Unit Total : 20.0000 f(s)	
		Cable	
		Pick:	
	Qty Part Number	Description	Batch
	17" CBL-1240	Cable	<i>1103927</i>
3.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1	
		Comment: SMALL & MEDIUM FAB RESOURCE 1	
		Assemble as per Dwg D2690	
4.0	QC5	INSPECT WORK TO CURRENT STEP	
		Comment: INSPECT WORK TO CURRENT STEP	
5.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1	
		Identify and Stock	
		Location: <i>GA</i>	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 14/01/2009 7:50:46 AM
User: Melanie Fauteux

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LANYARD ASSEMBLY

Job Number: 44742

Part Number: D269024

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



09/01/15 JG

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



U 09,01,15

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

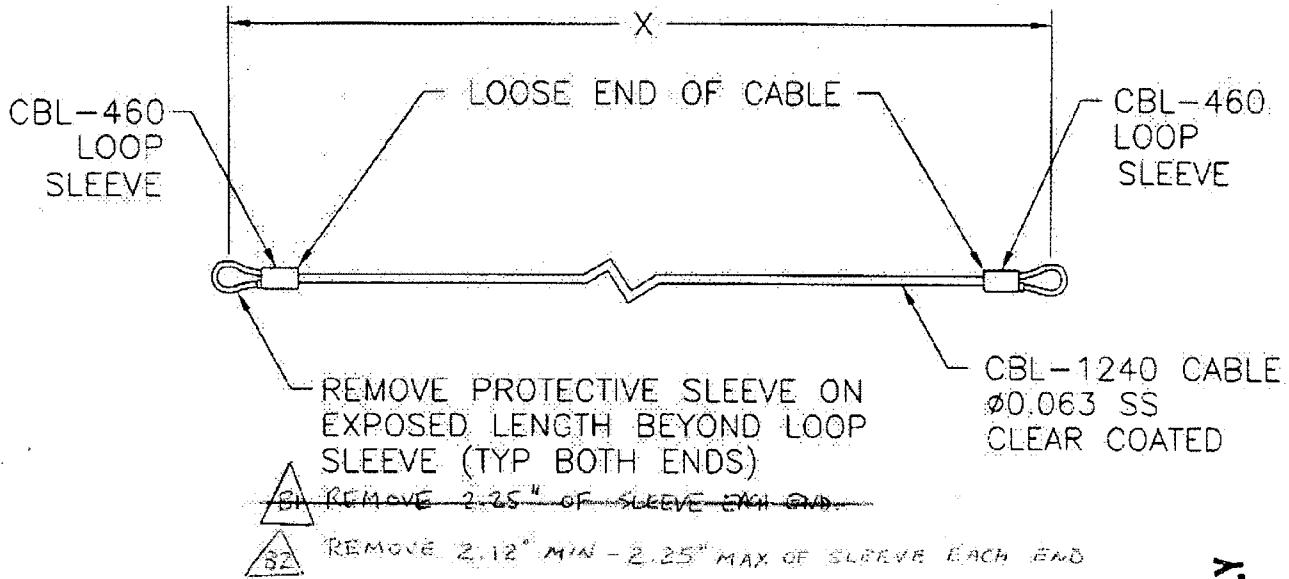
NOTE: Date & initial all entries



DESIGN <i>MW</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>MW</i>	APPROVED <i>BW</i>	DRAWING NO. D2690	REV. B SHEET 1 OF 1
DATE 97.10.02		TITLE LANYARD ASSEMBLY	SCALE NTS

RELEASED
97/10/03 KE
TSR 4374

A	97.07.03	NEW ISSUE
B	97.10.02	REVISED NOTE FOR ADDITIONAL LENGTH
B1	10 CP 01.08.20	ADD NOTE TO REMOVE 2.25" OF SLEEVE
B2	10 CP 04.06.84	ADDED TOLERANCE



X = LENGTH IN INCHES

44742

REFERENCE ONLY

NOTE: CUT CABLE 2.50* INCHES LONGER THAN 'X' LENGTH.
FOLD ENDS TIGHT TO 'X' LENGTH AND CRIMP WITH
SLEEVE AT END OF LOOSE END OF CABLE WITH
CBL-705 CRIMPING TOOL.
*ADDITIONAL LENGTH MAY BE NECESSARY IN
SOME APPLICATIONS. CUT AS REQUIRED.

NOTE: IN SOME CASES, END HAS TO BE CRIMPED AFTER
ASSEMBLY WITH ATTACHING PARTS.

DEO's								
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